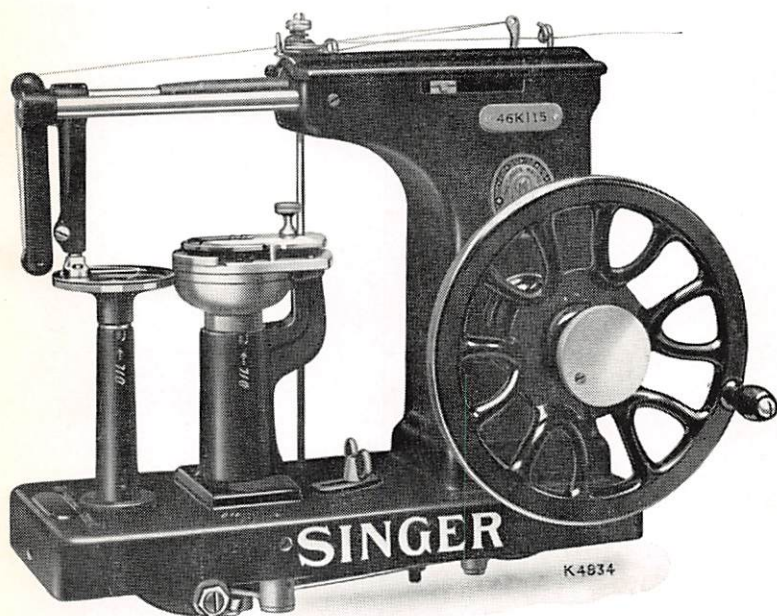
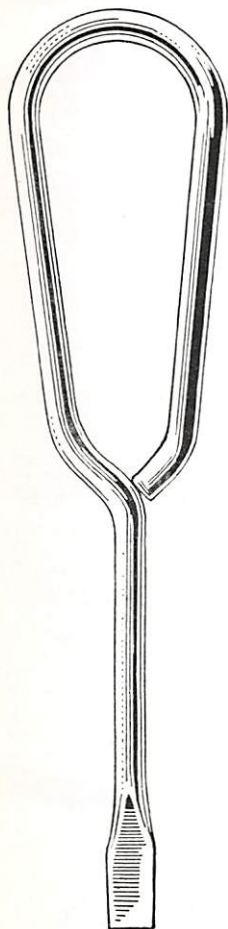


ILLUSTRATED  
LIST OF PARTS  
FOR  
No. 46K115 Machine



\*\* A Trade Mark of THE SINGER MANUFACTURING COMPANY

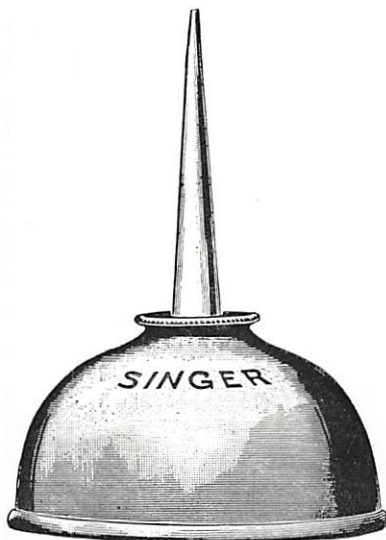
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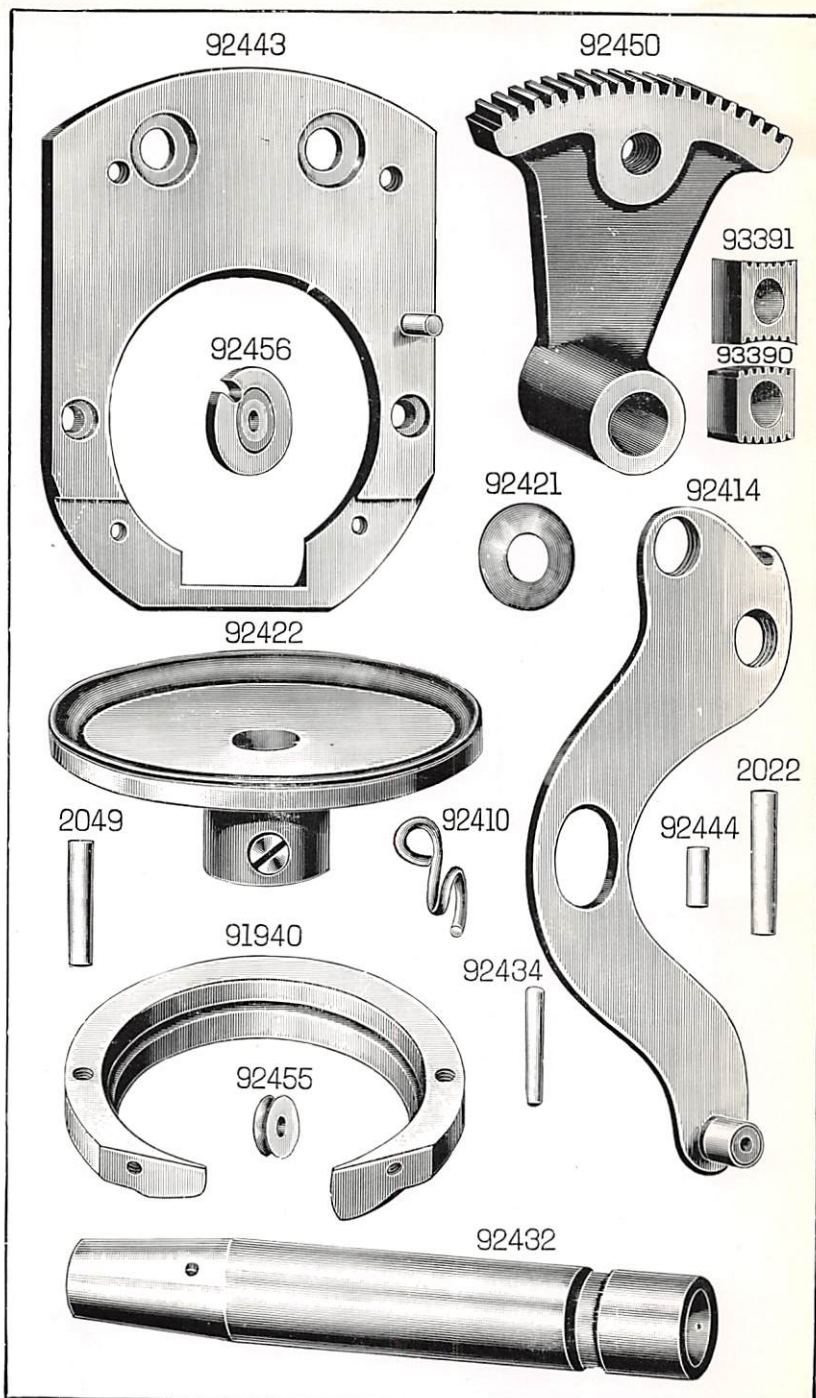


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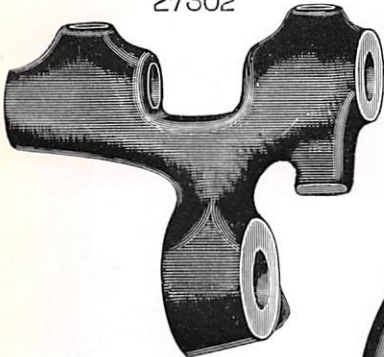


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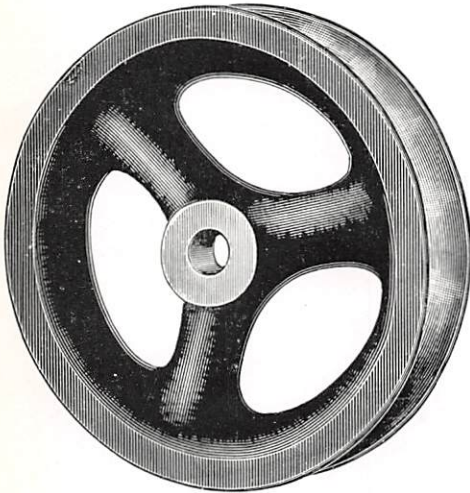
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27540



27541



27538



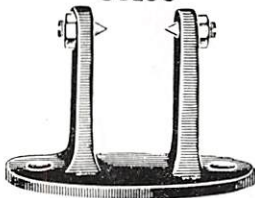
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89186

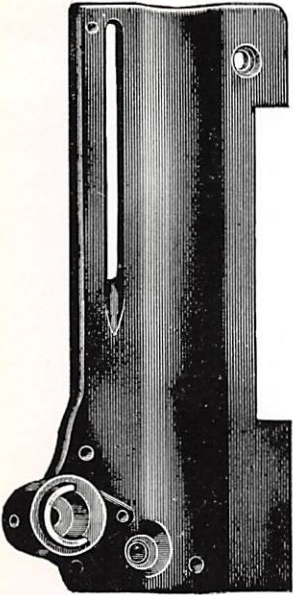


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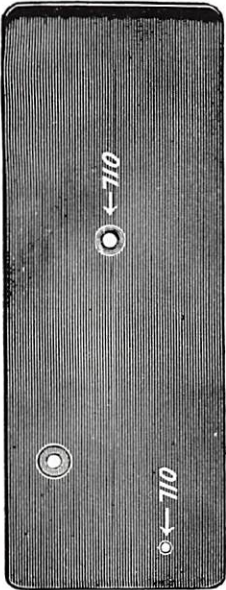




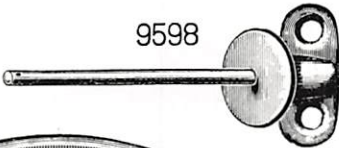
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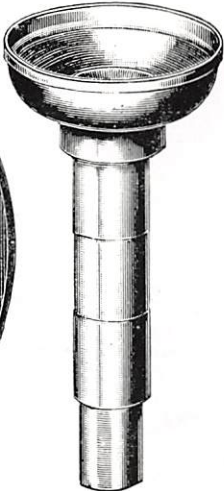
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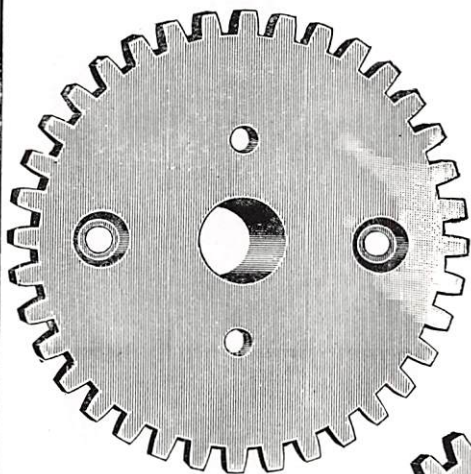
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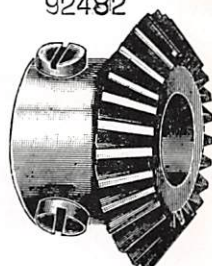
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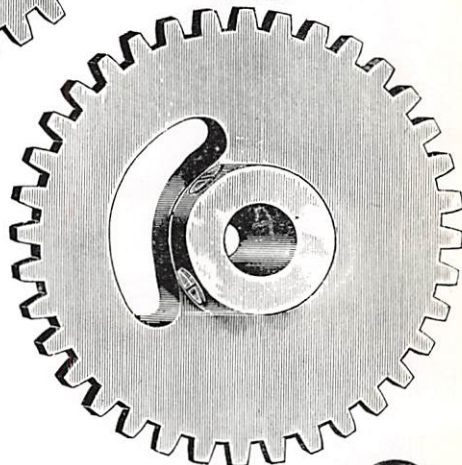
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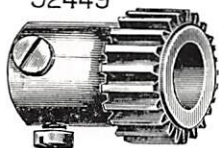
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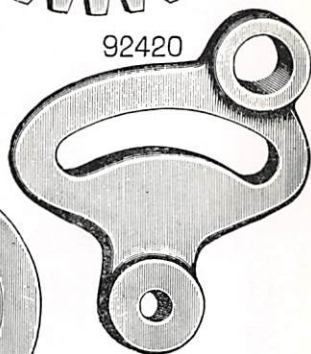
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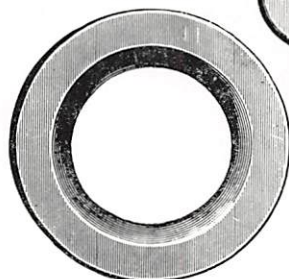
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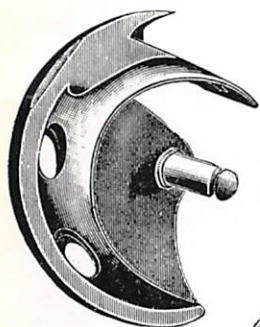
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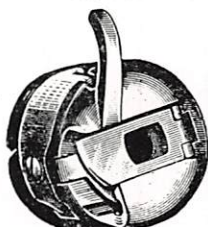
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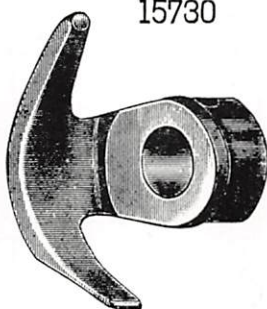
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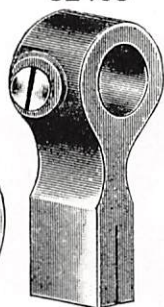
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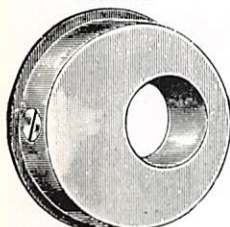
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92429



92412



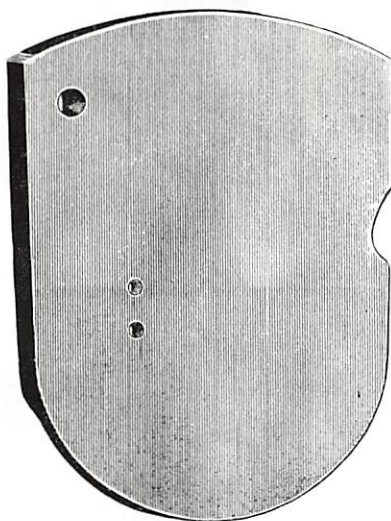
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92416



91983



2127



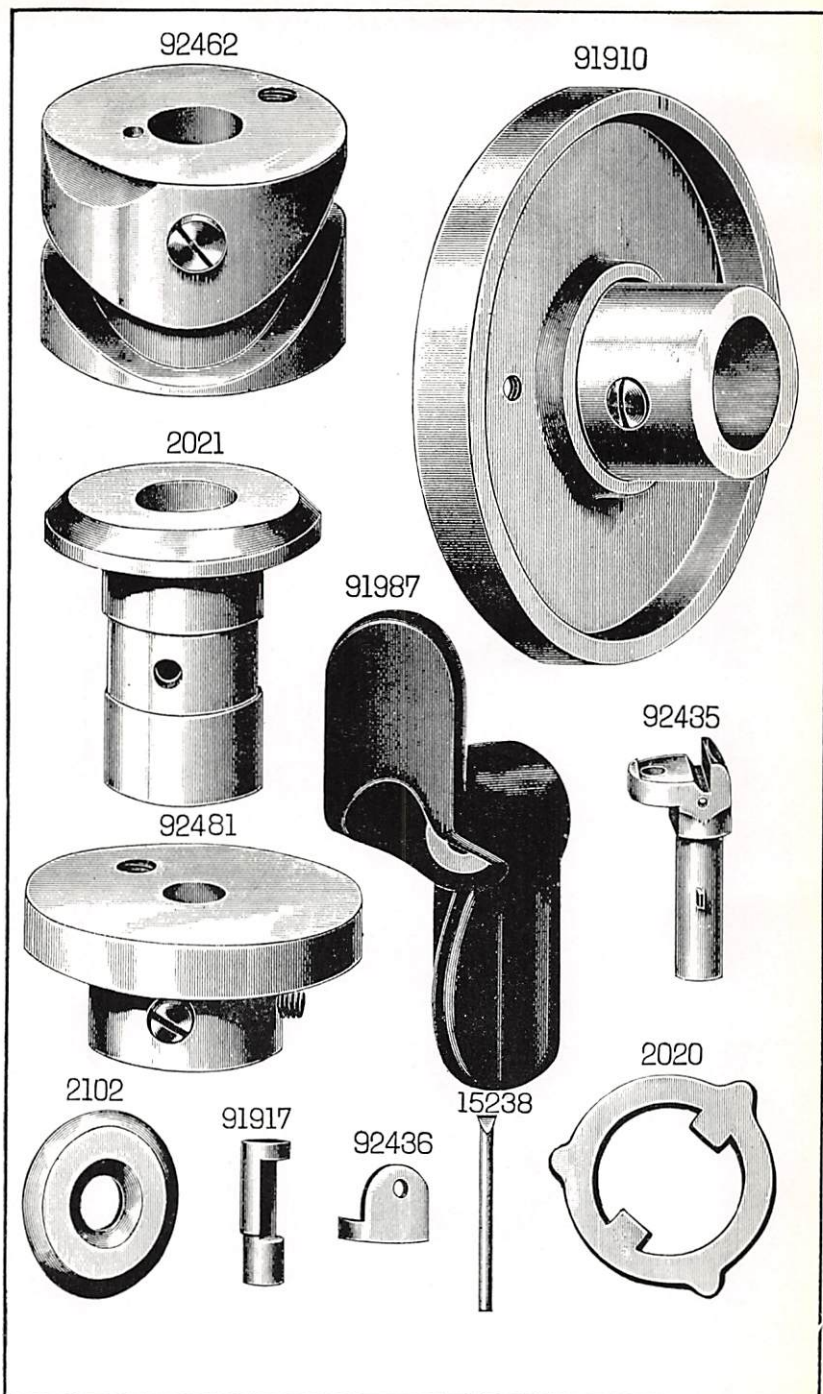
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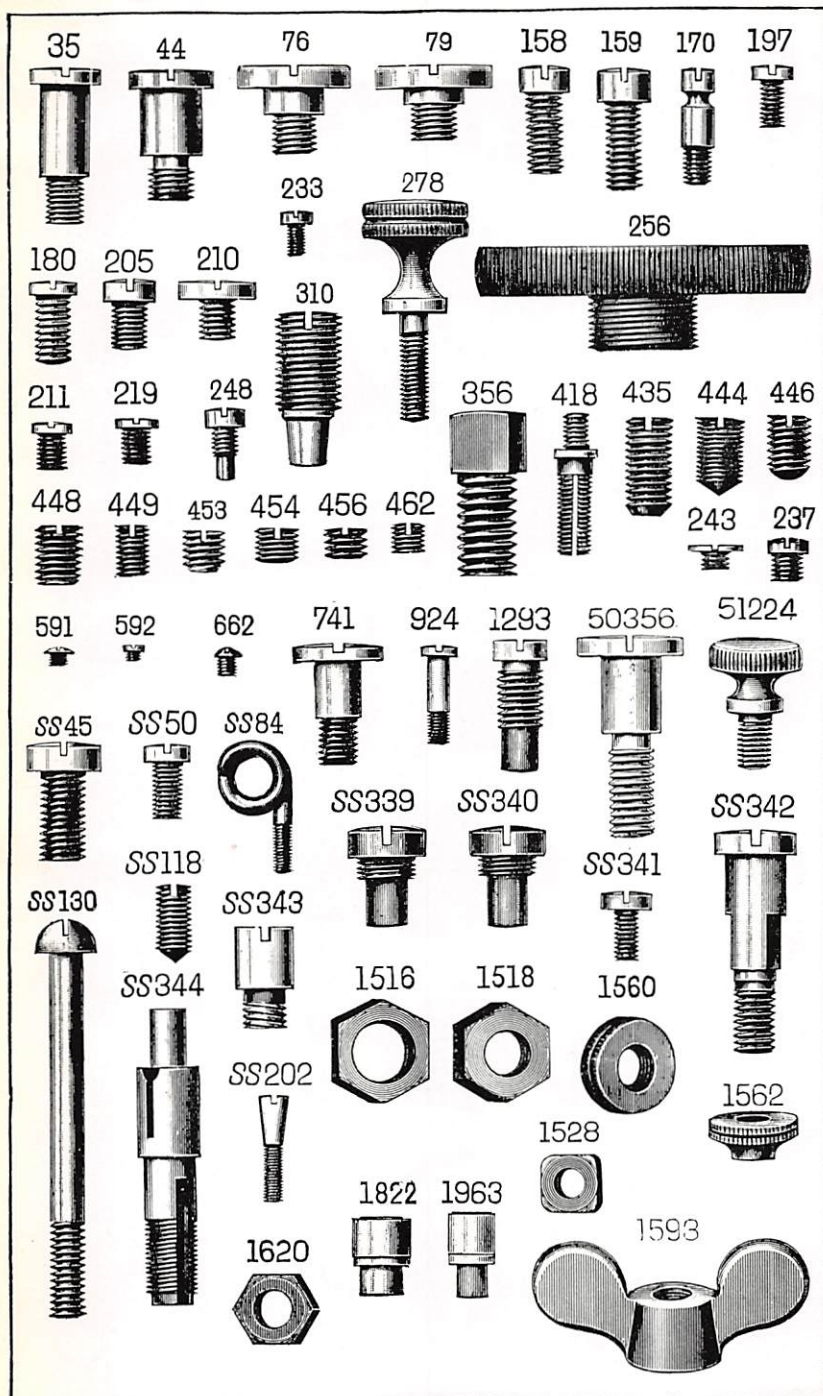


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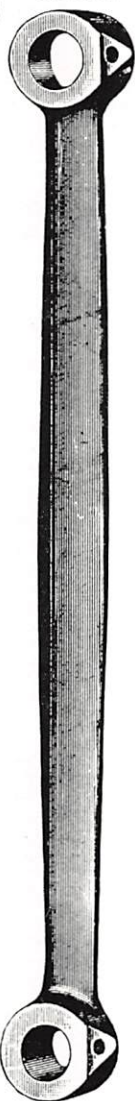








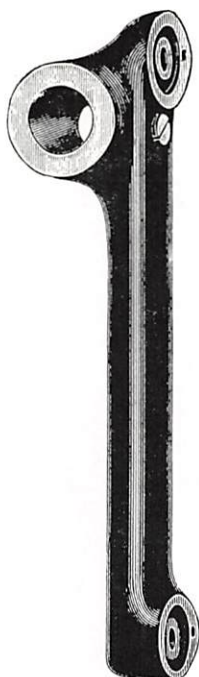
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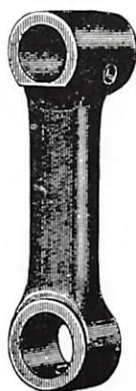
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92454



92483



2455



92431



92486



10141



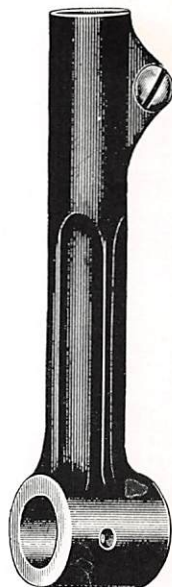
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27303



92433



91914



80370



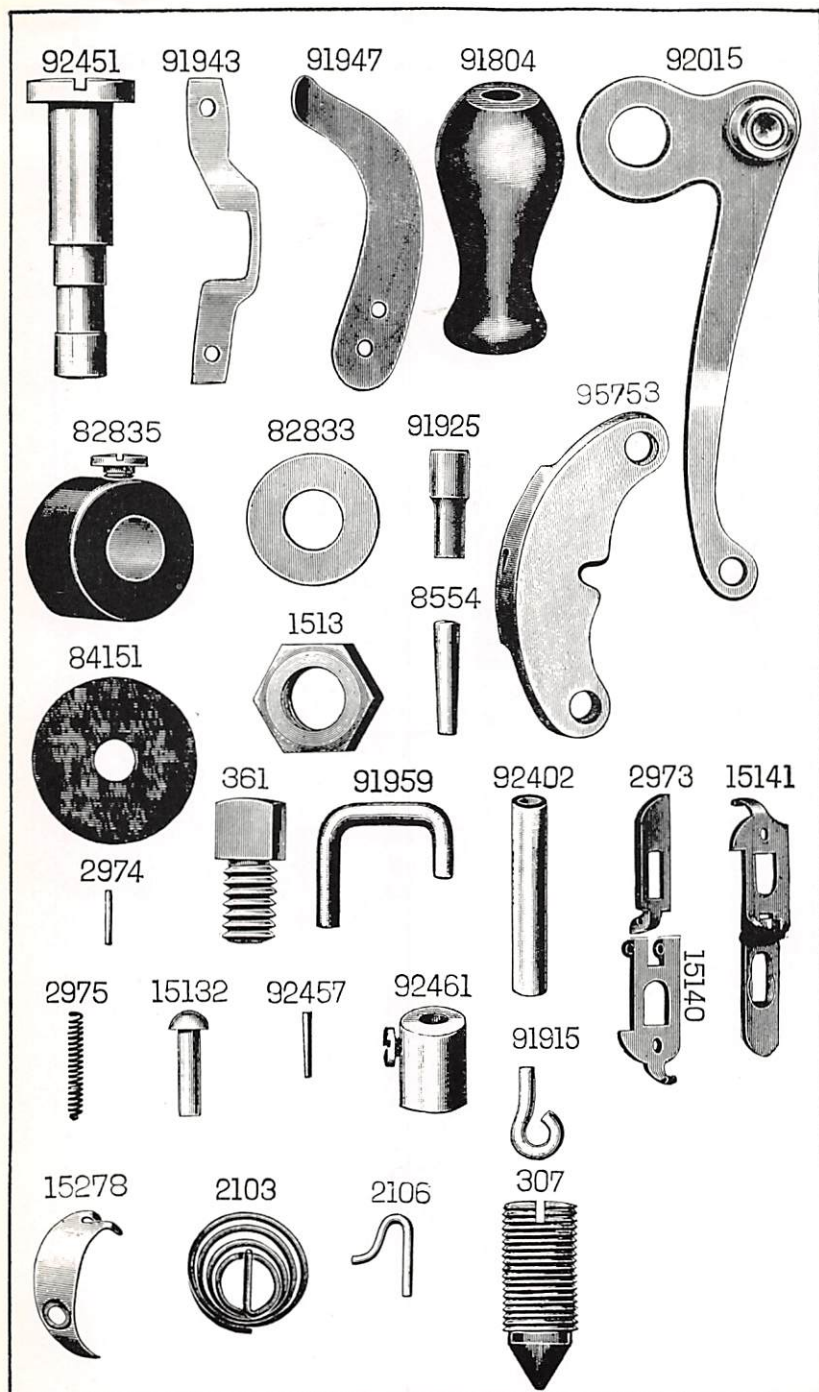
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91913









92427



80204



92403



92459



92448



92425



92460



95303

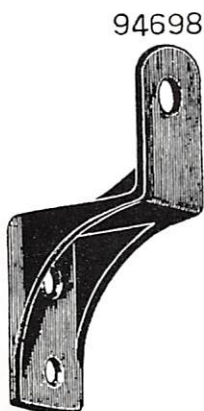
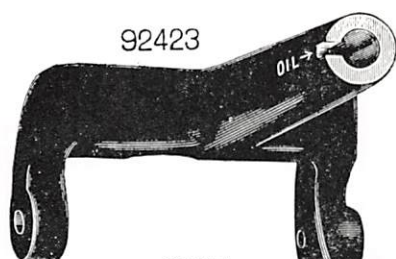
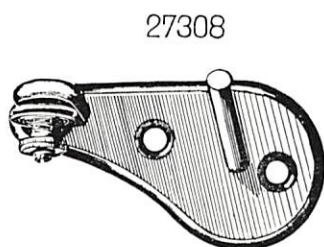
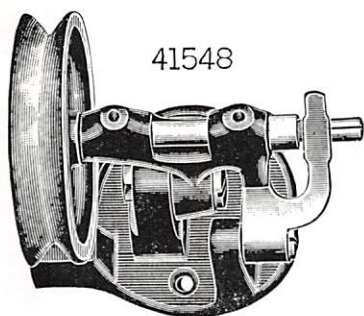


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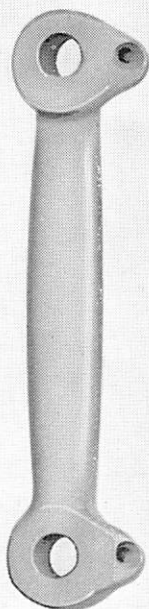


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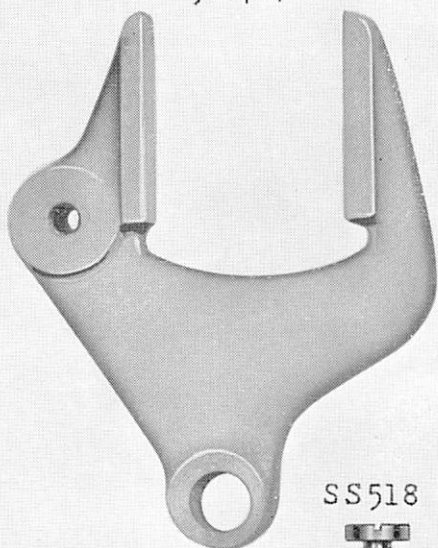




92488



92487



5



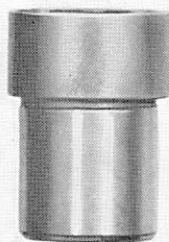
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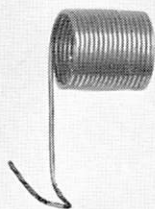
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95735



92489



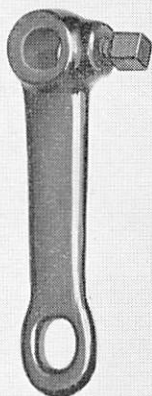
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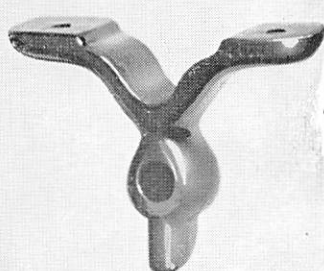
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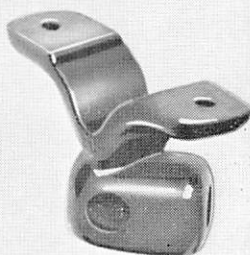
92494



12 242



92491



92492



89190



92493





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NEEDLES BEST ADAPTED  
FOR  
No. 46K115 Machine

MACHINE		NEEDLES	REMARKS
46K15		46 x 3	
Class and Variety	Style of Point	Regular Sizes	
46 x 3	Cloth	9, 11, 14, 16, 18.	

# INSTRUCTIONS FOR ORDERING

In ordering from this List, the prefix and affix letters with the part number MUST BE quoted exactly as they are shown in the first column.

A number always indicates the same part in whatever List it may appear, or for whatever machine.

The affix letters (where shown) indicate the style of finish, as follows:—

- A. Hardened, Polished, Nickel Plated and Buffed.
- B. Polished, Nickel Plated and Buffed.
- C. Hardened only.
- D. Polished only.
- E. Soft, Not Polished.
- F. Hardened and Polished.
- G. Bright Rumbled and Nickel Plated.
- H. Blued.
- J. Nickel Plated only.
- K. Hardened and Nickel Plated.
- L. Brass Plated.
- M. Oxidized.
- R. Phosphate Coating Formed on Surface of Iron or Steel.
- S. Cadmium Plated.
- T. Copper Plated.
- U. Zinc Plated.
- V. Silver Plated.
- W. Polished and Nickel Plated.
- X. Black Oxide for Iron and Steel.
- Y. Black Nickel Plated only.
- Z. Chromium Plated.
- A.A. Buffed and Chromium Plated.
- A.B. Hardened, Polished, Buffed and Chromium Plated.
- A.E. Hardened, Bright Rumbled and Nickel Plated.
- A.F. Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
- A.G. Alumilite (Plain)
- A.H. Alumilite (Dyed). Colour must be stated.
- A.J. Polished, Nickel Plated and Chromium Plated.
- A.K. Hardened, Polished, Nickel Plated and Chromium Plated.
- A.L. Heat Treated for Toughness.
- A.L.D. Heat Treated for Toughness and Polished.
- A.L.J. Heat Treated for Toughness and Nickel Plated.
- A.L.X. Heat Treated for Toughness and Black Oxide.
- A.L.Z.B. Heat Treated for Toughness and Polished, Nickel Plated, Buffed and Chromium Plated.
- A.S. Black Moulded Phenolic.
- A.T. Beige Moulded Phenolic.
- A.U. Brown Moulded Phenolic.
- A.W. Hardened then Flame Coated with Tungsten Carbide.
- B.A. Chrome Nickel, Satin Finish.
- B.B. Hardened and Chrome Nickel, Satin Finish.
- C.R. Hardened and Phosphate Coating Formed on Surface of Steel.
- C.U. Hardened and Zinc Plated.
- F.J. Hardened, Polished and Nickel Plated.
- T.A. Hardened, Polished, Copper and Nickel Plated and Buffed.
- T.B. Copper and Nickel Plated and Polished.
- T.J. Copper and Nickel Plated only.
- T.K. Hardened, Copper and Nickel Plated.
- T.L. Copper and Brass Plated.
- T.M. Copper Plated and Oxidized.
- X.C. Hardened and Black Oxide for Iron and Steel.
- Z.A. Hardened, Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.B. Polished, Nickel Plated, Buffed and Chromium Plated.
- Z.C. Hardened and Chromium Plated.
- Z.D. Polished and Chromium Plated.
- Z.G. Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated.
- Z.J. Nickel and Chromium Plated.
- Z.T. Copper and Chromium Plated.

*Parts marked with an asterisk (\*) are furnished only when the repairs are made at Factory.*

**From the library of: Superior Sewing Machine & Supply LLC**

# PARTS COMPLETE

## FOR

# No. 46K115 Machine

**For Glove Work with "Prix-seam" Stitch.**

The stitch forming mechanism is similar to our regular central bobbin machine, but is operated horizontally. It has a round needle bar with over-hanging needle arm, two feed roll discs (one plain, the other grooved) and thread tension release which is governed by the knee or foot lifter.

No.	Plate						
*95734	—	Arm with SS552c and 95735	...	...	...	...	...
4389	—	" Dowel Pin	...	...	...	...	...
SS45c	2858	" Screw (4) ...	...	...	...	...	...
92403	2861	" Shaft (upright)	...	...	...	...	...
95735	2863	" " ( " ) Bushing	...	...	...	...	...
SS552c	2863	" " ( " ) " Set Screw	...	...	...	...	...
*92854	2855	" " Bevel Gear	...	...	...	...	...
92482	2855	" " " " with two 205c	...	...	...	...	...
205c	2858	" " " " Set Screw	...	...	...	...	...
91971	2855	" " Collar with two 448c	...	...	...	...	...
448c	2858	" " " Set Screw	...	...	...	...	...
92401	2854	" Side Cover with 92402	...	...	...	...	...
92402	2860	" " " Oil Tube	...	...	...	...	...
51224d	2858	" " " Thumb Screw	...	...	...	...	...
*92407	—	Bed with 91925	...	...	...	...	...
256d	2858	Clamp Stop Motion Clamp Screw	...	...	...	...	...
256w	2858	" " " " " "	...	...	...	...	...
248a	2858	" " " " " Stop Screw	...	...	...	...	...
2020	2857	" " " " Washer	...	...	...	...	...
*2021	2857	" " " Flanged Bushing	...	...	...	...	...
15152	—	" " " " " with two 462al	...	...	...	...	...
462al	2858	" " " " " Set Screw	...	...	...	...	...
2022	806	" " " " " Pin	...	...	...	...	...
2019	—	" " " complete, Nos. 248a, 256d, 2020 and 15152	...	...	...	...	...
2019b	—	" " " " " 248a, 256w, 2020 and 15152	...	...	...	...	...
92409	2854	Face Plate	...	...	...	...	...
159b	2858	" " Screw (2)	...	...	...	...	...
159d	2858	" " (2)	...	...	...	...	...
92410	806	" " Thread Eyelet	...	...	...	...	...
92410b	806	" " " " "	...	...	...	...	...
219b	2858	" " " " Screw	...	...	...	...	...
219d	2858	" " " " " "	...	...	...	...	...
SS84b	2858	" " " Guide (screwed)	...	...	...	...	...
SS84d	2858	" " " " " "	...	...	...	...	...



No.	Plate								
92411	—	<b>Face Plate</b> , complete, Nos. 219d, 233d, 449c, SS84d, SS344d, 1560d, 2103, 2127, 15238, 32572, 91959, 92409, 92410, 92489 and two 2102 ... ..							
92411b	—	<b>Face Plate</b> , complete, Nos. 219b, 233b, 449c, SS84b, SS344b, 1560g, 2103, 2127b, 15238, 32572b, 91959b, 92409, 92410b, 92489 and two 2102 ... ..							
92412	2856	<b>Feed Eccentric</b> with SS118c			...	...	...	...	...
SS118c	2858	"	"	Set Screw	...	...	...	...	...
92487	2863	<b>Feed Forked Lever</b>			...	...	...	...	...
92487b	2863	"	"	"	...	...	...	...	...
44c	2858	"	"	"	Hinge Screw	...	...	...	...
92488	2863	"	"	"	Pitman	...	...	...	...
92488b	2863	"	"	"	"	...	...	...	...
741d	2858	"	"	"	"	Hinge Screw (2)	...	...	...
91910	2857	<b>Feed Friction Wheel</b> with two 454al			...	...	...	...	...
92416	2856	"	"	"	Brake with 92417	...	...	...	...
92417	—	"	"	"	"	Leather Pad	...	...	...
80370	2859	"	"	"	"	Spring	...	...	...
444al	2858	"	"	"	"	"	Adjusting Screw	...	...
92413	—	"	"	"	Driver	...	...	...	...
92414	806	"	"	"	"	92413 with 1963	...	...	...
92415	—	"	"	"	"	92414 with 243c, SS339c, SS340c, 93390 and 93391	...	...	...
93390	806	"	"	"	"	Block (inside)	...	...	...
93391	806	"	"	"	"	" (outside)	...	...	...
243c	2858	"	"	"	"	" ( " ) Screw	...	...	...
76d	2858	"	"	"	"	Hinge Screw	...	...	...
1963	2858	"	"	"	"	Roller and Stud	...	...	...
SS339c	2858	"	"	"	"	Screw Stud (inside)	...	...	...
SS340c	2858	"	"	"	"	" " (outside)	...	...	...
91913	2859	"	"	"	"	Spring	...	...	...
170e	2858	"	"	"	"	"	Screw Stud	...	...
91950	2855	"	"	"	Gear	...	...	...	...
SS341d	2858	"	"	"	"	Screw (2)	...	...	...
91914	2859	"	"	"	Retaining Clutch with 91915				
91915	2860	"	"	"	"	"	Spring Hook	...	...
91916	2859	"	"	"	"	"	Spring	...	...
170d	2858	"	"	"	"	"	"	Screw Stud	...
91917	2857	"	"	"	"	"	Stud	...	...
454al	2853	"	"	"	Set Screw		...	...	...
92420	2855	<b>Feed Regulator</b>			...	...	...	...	...
92420b	2855	"	"	...	...	...	...	...	...
SS342d	2858	"	"	Adjusting Screw		...	...	...	...
92421	806	"	"	"	"	Friction Washer	...	...	...
1593b	2858	"	"	"	"	Wing Nut	...	...	...

No.	Plate							
92422	806	<b>Feed Roll</b>	(grooved), $\frac{3}{8}$ "	face, with 454al	...	...	...	...
92423	2862	"	"	Rocking Frame	...	...	...	...
SS465c	2859	"	"	"	Adjustable Stop Screw	...	...	...
1518c	2858	"	"	"	"	"	"	Nut
92424h	2855	"	"	"	Dust Guard Ring	...	...	...
310c	2858	"	"	"	Screw Centre (2)	...	...	...
1516c	2858	"	"	"	"	"	"	Nut (2)
92485	—	"	"	"	Spring (10 coils, light)	...	...	...
92486	2859	"	"	"	"	(12 coils, heavy)	...	...

*NOTE.—No. 92486 is sent with this Machine unless otherwise specified on order.*

91925	2860	<b>Feed Roll</b>	Rocking Frame	Spring Pin	...	...	...	...
454al	2858	"	"	Set Screw	...	...	...	...
92425	2861	"	"	Shaft	...	...	...	...
92426	2861	"	"	"	Gear with two 454al	...	...	...
454al	2858	"	"	"	Set Screw	...	...	...

95751	2854	<b>Feeding Disc and Shuttle Shaft Support</b>	...	...	...	...	...	...
-------	------	---	-----	-----	-----	-----	-----	-----

92404	—	<b>Hand Wheel, 3" Pulley (E'port)</b>	...	...	...	...	...	...
92405	2854	"	"	2 $\frac{1}{4}$ "	"	...	...	...
92405b	2854	"	"	2 $\frac{1}{4}$ "	"	...	...	...
91804	2860	"	"	Handle for 92405 and 92405b	...	...	...	...
SS130d	2858	"	"	"	Screw for 92405 and 92405b	...	...	...
1528e	2858	"	"	"	Nut for 92405 and 92405b	...	...	...
91905	2861	"	"	Shaft	...	...	...	...
*92854	2855	"	"	"	Bevel Gear	...	...	...
92482	2855	"	"	"	"	"	with two 205c	...
2022	806	"	"	"	"	"	Pin	...
205c	2858	"	"	"	"	"	Set Screw	...

91895	—	<b>Machine Base</b>	...	...	...	...	...	...
91896	—	"	"	Cushion (leather)	...	...	...	...
91897	—	"	"	Button	...	...	...	...
5d	2863	"	"	Hinge Screw	...	...	...	...
91898	—	"	"	Pad (leather)	...	...	...	...
15132	2860	"	"	"	Rivet	...	...	...
92016	—	"	"	complete, Nos. 91897, 91898 and two 15132	...	...	...	...
8294	—	"	"	Hinge Connection	...	...	...	...
2809	—	"	"	Pin	...	...	...	...
91899	—	<b>Machine Base, complete, Nos. 5d, 91895, 92016, two each 2809, 8294 and four 91896</b>	...	...	...	...	...	...

*NOTE.—Machine Base No. 91899 is only supplied when specified on order and at an extra charge.*

No.	Plate							
92427	2861	<b>Needle Bar</b>	(hollow)	...	...	...	...	...
92432	806	"	"	Busbing	...	...	...	...
456al	2858	"	"	"	Set Screw	...	...	...
92483	2859	"	"	Connecting Link	...	...	...	...
SS343c	2858	"	"	"	"	Hinge Screw Stud	...	...
92429	2856	"	"	"	Stud with 453c	...	...	...
453c	2858	"	"	"	"	Set Screw	...	...
92433	2859	"	"	Extension Bracket with SS50d	...	...	...	...
92434	806	"	"	"	"	Pin	...	...
SS50d	2858	"	"	"	"	Clamping Screw	...	...
92430	2856	"	"	Guide Bracket with 453c and SS202c	...	...	...	...
SS202c	2858	"	"	"	"	Adjusting Screw	...	...
453c	2858	"	"	"	"	Set Screw	...	...
92431	2859	"	"	"	"	Strap	...	...
158c	2858	"	"	"	"	"	Screw (2)	...
92435	2857	<b>Needle Clamp</b>	...	...	...	...	...	...
92435b	2857	"	"	...	...	...	...	...
92436	2857	"	"	Plate	...	...	...	...
92436b	2857	"	"	"	...	...	...	...
197b	2858	"	"	"	Screw	...	...	...
197d	2858	"	"	"	"	...	...	...
92437	—	<b>Needle Clamp</b> , complete, Nos. 197d, 92435 and 92436	...	...	...	...	...	...
92437b	—	"	"	"	"	197b, 92435b and 92436b	...	...
95752	—	<b>Pillar</b>	...	...	...	...	...	...
SS45e	2858	"	Screw (4)	...	...	...	...	...
24051	2856	<b>Shuttle Bobbin</b>	...	...	...	...	...	...
95675	2856	"	"	Case, complete, Nos. 591f, 592e, 2975, 15141 and 15278	...	...	...	...
15141	2860	"	"	"	Hinge, complete, Nos. 2973, 2974 and 15140	...	...	...
15140	2860	"	"	"	Latch	...	...	...
2973	2860	"	"	"	"	Lever	...	...
2974	2860	"	"	"	"	"	Fulcrum Pin	...
2975	2860	"	"	"	"	Spring	...	...
592e	2858	"	"	"	"	Stop Screw	...	...
92440	2856	"	"	Retaining Spring	...	...	...	...
92439	2856	"	Body	...	...	...	...	...
92442	—	<b>Shuttle</b> , complete, Nos. 24051, 92439, 92440 and 95675	...	...	...	...	...	...
91983	2856	<b>Shuttle Cover</b>	...	...	...	...	...	...
91983b	2856	"	"	...	...	...	...	...
91984	—	"	"	91983 with 91947h and two 662d	...	...	...	...
91984b	—	"	"	91983b with 91947h and two 662d	...	...	...	...
14024	—	"	"	Stop Pin	...	...	...	...

No.	Plate							
91947h	2860	<b>Shuttle Cover</b>	Thread Retainer	...	...	...	...	...
662d	2858	"	"	"	"	Screw	...	...
278b	2858	"	"	Thumb Screw	...	...	...	...
278d	2858	"	"	"	"	...	...	...
15730	2856	"	Driver	...	...	...	...	...
15731	—	"	"	15730 with two 462c	...	...	...	...
462c	2858	"	"	Set Screw	...	...	...	...
2049	806	"	"	Pin	...	...	...	...
92449	2855	"	Pinion with two 237c	...	...	...	...	...
92450	806	"	"	Segment Gear	...	...	...	...
92450b	806	"	"	"	"	...	...	...
92451	2860	"	"	"	"	Stud	...	...
448c	2858	"	"	"	"	Set Screw	...	...
237c	2858	"	"	Set Screw	...	...	...	...
92484	2859	"	Pitman	...	...	...	...	...
92484b	2859	"	"	...	...	...	...	...
92481	2857	"	"	Crank Disc with two 446c	...	...	...	...
446c	2858	"	"	"	"	Set Screw	...	...
44c	2858	"	"	Hinge Screw (2)	...	...	...	...
91940	806	"	Race Body	...	...	...	...	...
211d	2858	"	"	Binding Screw	...	...	...	...
92443	806	"	"	Cap with 14024	...	...	...	...
92444	806	"	"	"	Dowel Pin	...	...	...
SS518d	2863	"	"	"	Screw	...	...	...
95753	2860	"	"	"	Throat Plate	...	...	...
92446	—	"	"	"	"	(for E'port)	...	...
233d	2858	"	"	"	"	Screw	...	...
91943	2860	"	"	Loop Spreader	...	...	...	...
662d	2858	"	"	"	"	Screw	...	...
95754	—	<b>Shuttle Race, complete, Nos. 91940, 91943, 92443, 92444, 95753, two each 211d, 233d, SS518d and 662d</b>						
92448	2861	<b>Shuttle Shaft</b>	...	...	...	...	...	...
15278	2860	"	Tension Spring	...	...	...	...	...
591f	2858	"	"	Regulating Screw...	...	...	...	...
92454	2859	<b>Thread Guide Bracket with 448c</b>	...	...	...	...	...	...
92459	—	"	"	"	Rod	...	...	...
435c	2858	"	"	"	"	Set Screw	...	...
448c	2858	"	"	"	"	Set Screw	...	...
92455	806	"	"	Roller	...	...	...	...
92456	806	"	"	"	Cap	...	...	...
92457	2860	"	"	"	"	Pin	...	...
924f	2858	"	"	"	"	Screw	...	...
92458	—	<b>Thread Guide Bracket, complete, Nos. 92454, two each 924f and 92455 to 92457</b>						



No.	Plate								
2102	2857	Tension Disc	...	...	...	...	...	...	...
1560d	2858	"	Regulating Thumb Nut	...	...	...	...	...	...
1560g	2858	"	"	"	"	...	...	...	...
32572	2856	"	Release	...	...	...	...	...	...
32572b	2856	"	"	...	...	...	...	...	...
15238	2857	"	"	Pin	...	...	...	...	...
92460	2861	"	"	Rod	...	...	...	...	...
92461	2860	"	"	"	Adjusting Collar with	237f	...	...	...
237f	2858	"	"	"	"	"	Set Screw	...	...
SS344b	2858	"	Screw Stud	...	...	...	...	...	...
SS344d	2858	"	"	"	...	...	...	...	...
449c	2858	"	"	"	Set Screw	...	...	...	...
2103	2860	"	Spring	...	...	...	...	...	...
92462	2857	Thread Take-up Cam, with 448c and 1293c	...	...	...	...	...	...	...
448c	2858	"	"	"	Set Screw	...	...	...	...
1293c	2858	"	"	"	Timing Screw	...	...	...	...
92015	2860	"	"	Lever with 1822	...	...	...	...	...
79c	2858	"	"	"	Hinge Screw	...	...	...	...
1822	2858	"	"	"	Roller and Stud	...	...	...	...
92489	2863	"	"	Spring...	...	...	...	...	...
2127	2856	"	"	"	Regulator Plate	...	...	...	...
2127b	2856	"	"	"	"	"	...	...	...
233b	2858	"	"	"	"	"	Screw	...	...
233d	2858	"	"	"	"	"	"	...	...
91959	2860	"	"	"	Staple	...	...	...	...
91959b	2860	"	"	"	"	"	...	...	...
91893	—	Drip Pan	...	...	...	...	...	...	...

## ACCESSORIES

No.	Plate								
91987	2857	Machine Button with 84151 and wood screws, 1½" No. 12 R.H.B.	...	...	...	...	...	...	(2)
84151	2860	"	"	Washer (leather)	...	...	...	...	...
46 × 3	—	Needles, one each sizes, 9, 11, 14 and 18, and two size 16	...	...	...	...	...	...	...
36569	377	Oilier	...	...	...	...	...	...	...
25537	377	Screw Driver (machine)	...	...	...	...	...	...	...
120378	377	"	"	(shuttle tension)	...	...	...	...	...
24051	2856	Shuttle Bobbin (2)	...	...	...	...	...	...	...
9874	—	Spool Pin	...	...	...	...	...	...	...
9875	—	"	"	Bracket	...	...	...	...	...
9598	2854	"	"	"	9875 with 9874 and two wood screws 1" No. 9	...	...	...	...
86405	377	Tweezers	...	...	...	...	...	...	...

# BOBBIN WINDER

(SWINGING AUTOMATIC, RIGHT HAND)

No.	Plate								
27540	1458	Base	...	...	...	...	...	...	...
27302	1458	Frame	...	...	...	...	...	...	...
50356d	2858	"	Hinge Screw	...	...	...	...	...	...
1620j	2858	"	"	"	Nut	...	...	...	...
27303	2859	"	Spring	...	...	...	...	...	...
27541	1458	Pulley	...	...	...	...	...	...	...
*27849	—	Spindle...	...	...	...	...	...	...	...
27538	1458	"	27849 with 15072, 27850 and 41828	...	...	...	...	...	...
15072	2859	"	Bobbin Position Pin	...	...	...	...	...	...
*27850	—	"	Collar	...	...	...	...	...	...
41828	—	"	"	Pin	...	...	...	...	...
27306	2861	Spool Pin	...	...	...	...	...	...	...
27307	—	"	Stand	...	...	...	...	...	...
†27308	2862	Spool Stand, complete, Nos. 418e, 1562j, 2106, 10141, 11241, 27306, 27307, two each 2455 and wood screws 1" No. 10	...	...	...	...	...	...	...
11241	—	Spool Washer (cloth)	...	...	...	...	...	...	...
27699	2862	Stop Latch	...	...	...	...	...	...	...
35d	2858	"	"	Hinge Screw	...	...	...	...	...
2455	2859	Tension Disc	...	...	...	...	...	...	...
1562j	2858	"	Regulating Thumb Nut	...	...	...	...	...	...
418e	2858	"	Screw Stud	...	...	...	...	...	...
10141	2859	"	Spring	...	...	...	...	...	...
2106	2860	"	Thread Guide	...	...	...	...	...	...
41548	2862	Bobbin Winder, Nos. 35d, 1620j, 27302, 27303, 27538, 27540, 27541, 27699, 50356d and two wood screws 1" No. 7	...	...	...	...	...	...	...
41549	—	Bobbin Winder (swinging automatic, right hand), complete, Nos. 27308 and 41548	...	...	...	...	...	...	...

†As No. 27308 can be supplied either Plated or Japanned, it is necessary, when ordering, to state which is required.

# KNEE LIFTER PARTS

No.	Plate								
2767	2862	Knee Plate with 356c	...	...	...	...	...	...	...
356c	2858	" " Set Screw	...	...	...	...	...	...	...
80204	2861	" " Arm	...	...	...	...	...	...	...
2766	2862	" " " Bracket with 356c	...	...	...	...	...	...	...
356c	2858	" " " " Set Screw	...	...	...	...	...	...	...
92490	2864	" " Shaft	...	...	...	...	...	...	...
95303	2861	" " " Actuating Pin	...	...	...	...	...	...	...
6337	2862	" " " " " Bracket with two 356c	...	...	...	...	...	...	...
356c	2858	" " " " " " Set Screw	...	...	...	...	...	...	...
356c	2858	" " " " " " Set Screw	...	...	...	...	...	...	...
92491	2864	" " " Bracket (back)	...	...	...	...	...	...	...
92492	2864	Lifting Lever with 6337	...	...	...	...	...	...	...
95303	2861	" " Releasing Pin	...	...	...	...	...	...	...
92493	2864	" " " " Guide Plate	...	...	...	...	...	...	...
92494	2864	" " Shaft Connecting Crank with 356c	...	...	...	...	...	...	...
356c	2858	" " " " " Set Screw	...	...	...	...	...	...	...
92469	2862	" " Stud	...	...	...	...	...	...	...
210d	2858	" " " Position Screw	...	...	...	...	...	...	...
180d	2858	" " " Set Screw	...	...	...	...	...	...	...
2763	2864	Rock Shaft	...	...	...	...	...	...	...
12242	2864	" " Bracket	...	...	...	...	...	...	...
—	—	" " " Screw (wood) 1" No. 10	...	...	...	...	...	...	...
92495	—	Knee Lifter, complete, Nos. 180d, 210d, 2763, 2766, 2767, 80204, 92469, 92490 to 92494, two each 12242, 95303 and eight wood screws 1" No. 10	...	...	...	...	...	...	...

# FOOT LIFTER

No.	Plate								
97524	1914	Foot Pedal	...	...	...	...	...	...	...
89186	1914	" "	Bracket with two each	307c	and	1513j	...	...	...
89187	—	Foot Pedal and Bracket,	complete, Nos. 89186, 97524 and two	wood screws 1½" No. 14					
89188	1914	" "	Pitman Rod (upper)	...	...	...	...	...	...
94557	1914	" "	" "	(lower) with 8554 and 82833	...	...	...	...	...
94698	2862	" "	" "	Bracket	...	...	...	...	...
—	—	" "	" "	"	Screw (wood) ¾" No. 9	...	...	...	...
89190	2864	" "	" "	Clamp with 361c	...	...	...	...	...
361c	2860	" "	" "	"	Set Screw	...	...	...	...
82835	2860	" "	" "	Collar with 180c	...	...	...	...	...
180c	2858	" "	" "	"	Set Screw	...	...	...	...
82833	2860	" "	" "	Washer	...	...	...	...	...
8554	2860	" "	" "	"	Pin	...	...	...	...
89191	—	Foot Pedal Pitman	(double rod), complete, Nos. 82835, 89188, 89190, 94557 and 94698						
307c	2860	" "	Screw Centre	...	...	...	...	...	...
1513j	2860	" "	" "	Nut	...	...	...	...	...
89192	—	Foot Lifter,	complete, Nos. 89187 and 89191	...	...	...	...	...	...

*Foot or Knee Lifter is supplied with machine but it is necessary to state on order which is required, and if the machine is for operation on Treadle Stand or Power Bench.*



# NUMERICAL LIST OF PARTS

No.	Plate	
5d	2863	Machine Button Hinge Screw for 91899 ...
35d	2858	Bobbin Winder Stop Latch Hinge Screw for 41548 ... ..
44c	2858	Feed Forked Lever Hinge Screw ... ..
44c	2858	Shuttle Pitman Hinge Screw ... ..
SS45e	2858	Arm Screw ... ..
SS45e	2858	Pillar Screw ... ..
SS50d	2858	Needle Bar Extension Bracket Clamping Screw for 92433 ... ..
76d	2858	Feed Friction Wheel Driver Hinge Screw ...
79c	2858	Thread Take-up Lever Hinge Screw ...
SS84b	2858	Face Plate Thread Guide (screwed) for 92411b
SS84d	2858	Face Plate Thread Guide (screwed) for 92411
SS118c	2858	Feed Eccentric Set Screw for 92412 ...
SS130d	2858	Hand Wheel Handle Screw for 92405 and 92405b ... ..
158c	2858	Needle Bar Guide Bracket Strap Screw ...
159b	2858	Face Plate Screw ... ..
159d	2858	Face Plate Screw ... ..
170d	2858	Feed Friction Wheel Retaining Clutch Spring Screw Stud ... ..
170e	2858	Feed Friction Wheel Driver Spring Screw Stud
180c	2858	Foot Lifter Foot Pedal Pitman Rod Collar Set Screw for 82835 ... ..
180d	2858	Knee Lifter Lifting Lever Stud Set Screw for 92495 ... ..
197b	2858	Needle Clamp Plate Screw for 92437b ...
197d	2858	Needle Clamp Plate Screw for 92437 ...
SS202c	2858	Needle Bar Guide Bracket Adjusting Screw for 92430 ... ..
205c	2858	Arm Shaft Bevel Gear Set Screw for 92482 ...
205c	2858	Hand Wheel Shaft Bevel Gear Set Screw for 92482 ... ..
210d	2858	Knee Lifter Lifting Lever Stud Position Screw for 92495 ... ..
211d	2858	Shuttle Race Binding Screw for 95754 ...
219b	2858	Face Plate Thread Eyelet Screw for 92411b
219d	2858	Face Plate Thread Eyelet Screw for 92411 ...
233b	2858	Thread Take-up Spring Regulator Screw for 92411b
233d	2858	Thread Take-up Spring Regulator Screw for 92411
233d	2858	Shuttle Race Cap Throat Plate Screw for 95754 ... ..
237c	2858	Shuttle Pinion Set Screw for 92449 ...
237f	2858	Tension Release Rod Adjusting Collar Set Screw for 92461 ... ..

No.	Plate	
243c	2858	Feed Friction Wheel Driver Block (outside) Screw for 92415 ... ..
248a	2858	Clamp Stop Motion Clamp Screw Stop Screw for 2019 and 2019b ... ..
256d	2858	Clamp Stop Motion Clamp Screw for 2019 ...
256w	2858	Clamp Stop Motion Clamp Screw for 2019b ...
278b	2858	Shuttle Cover Thumb Screw ... ..
278d	2858	Shuttle Cover Thumb Screw ... ..
307c	2860	Foot Lifter Foot Pedal Screw Centre for 89186
310c	2858	Feed Roll Rocking Frame Screw Centre ...
SS339c	2858	Feed Friction Wheel Driver Screw Stud (inside) for 92415 ... ..
SS340c	2858	Feed Friction Wheel Driver Screw Stud (outside) for 92415 ... ..
SS341d	2858	Feed Friction Wheel Gear Screw ... ..
SS342d	2858	Feed Regulator Adjusting Screw ... ..
SS343c	2858	Needle Bar Connecting Link Hinge Screw Stud ... ..
SS344b	2858	Tension Screw Stud for 92411b ... ..
SS344d	2858	Tension Screw Stud for 92411 ... ..
356c	2858	Knee Lifter Knee Plate Arm Bracket Set Screw for 2766 ... ..
356c	2858	Knee Lifter Knee Plate Set Screw for 2767 ...
356c	2858	Knee Lifter Knee Plate Shaft Actuating Pin Bracket Set Screw for 6337 ... ..
356c	2858	Knee Lifter Knee Plate Shaft Actuating Pin Set Screw for 6337 ... ..
356c	2858	Knee Lifter Lifting Lever Shaft Connecting Crank Set Screw for 92494 ... ..
361c	2860	Foot Lifter Foot Pedal Pitman Rod Clamp Set Screw for 89190 ... ..
418e	2858	Bobbin Winder Tension Screw Stud for 27308
435c	2858	Thread Guide Bracket Rod Set Screw ...
444a1	2858	Feed Friction Wheel Brake Spring Adjusting Screw ... ..
446c	2858	Shuttle Pitman Crank Disc Set Screw for 92481 ... ..
448c	2858	Arm Shaft Collar Set Screw for 91971 ...
448c	2858	Shuttle Pinion Segment Gear Stud Set Screw
448c	2858	Thread Guide Bracket Set Screw for 92454 ...
448c	2858	Thread Take-up Cam Set Screw for 92462 ...
449c	2858	Tension Screw Stud Set Screw for 92411 and 92411b ... ..
453c	2858	Needle Bar Connecting Stud Set Screw for 92429 ... ..
453c	2858	Needle Bar Guide Bracket Set Screw for 92430

No.	Plate	
454al	2858	Feed Friction Wheel Set Screw for 91910 ...
454al	2858	Feed Roll Set Screw for 92422 ...
454al	2858	Feed Roll Shaft Gear Set Screw for 92426 ...
456al	2858	Needle Bar Bushing Set Screw ...
462al	2858	Clamp Stop Motion Flanged Bushing Set Screw for 15152 ...
462c	2858	Shuttle Driver Set Screw for 15731 ...
SS465c	2859	Feed Roll Rocking Frame Adjustable Stop Screw ...
SS518d	2863	Shuttle Race Cap Screw for 95754 ...
SS552c	2863	Arm Shaft (upright) Bushing Set Screw for 95734 ...
591f	2858	Shuttle Tension Regulating Screw for 95675
592e	2858	Shuttle Bobbin Case Latch Stop Screw for 95675 ...
662d	2858	Shuttle Cover Thread Retainer Screw for 91984 and 91984b ...
662d	2858	Shuttle Race Loop Spreader Screw for 95754
741d	2858	Feed Forked Lever Pitman Hinge Screw ...
924f	2858	Thread Guide Roller Cap Screw for 92458 ...
1293c	2858	Thread Take-up Cam Timing Screw for 92462
1513j	2860	Foot Lifter Foot Pedal Screw Centre Nut for 89186 ...
1516c	2858	Feed Roll Rocking Frame Screw Centre Nut
1518c	2858	Feed Roll Rocking Frame Adjustable Stop Screw Nut ...
1528e	2858	Hand Wheel Handle Screw Nut for 92405 and 92405b ...
1560d	2858	Tension Regulating Thumb Nut for 92411 ...
1560g	2858	Tension Regulating Thumb Nut for 92411b
1562j	2858	Bobbin Winder Tension Regulating Thumb for 27308 ...
1593b	2858	Feed Regulator Adjusting Screw Wing Nut
1620j	2858	Bobbin Winder Frame Hinge Screw Nut for 41548 ...
1822	2858	Thread Take-up Lever Roller and Stud for 92015 ...
1963	2858	Feed Friction Wheel Driver Roller and Stud for 92414 ...
2019	—	Clamp Stop Motion, complete, Nos. 248a, 256d, 2020 and 15152 ...
2019b	—	Clamp Stop Motion, complete, Nos. 248a, 256w, 2020 and 15152 ...
2020	2857	Clamp Stop Motion Clamp Washer for 2019 and 2019b ...
*2021	2857	Clamp Stop Motion Flanged Bushing ...
2022	806	Hand Wheel Shaft Bevel Gear Pin ...

No.	Plate	
2022	806	Clamp Stop Motion Flanged Bushing Pin ...
2049	806	Shuttle Driver Pin ... ..
2102	2857	Tension Disc for 92411 and 92411b ...
2103	2860	Tension Spring for 92411 and 92411b ...
2106	2860	Bobbin Winder Tension Thread Guide for 27308 ... ..
2127	2856	Thread Take-up Spring Regulator Plate for 92411 ... ..
2127b	2856	Thread Take-up Spring Regulator Plate for 92411b ... ..
2455	2859	Bobbin Winder Tension Disc for 27308 ...
2763	2864	Knee Lifter Rock Shaft for 92495 ...
2766	2862	Knee Lifter Knee Plate Arm Bracket with 356c for 92495 ... ..
2767	2862	Knee Lifter Knee Plate with 356c for 92495
2809	—	Machine Hinge Pin for 91899 ... ..
2973	2860	Shuttle Bobbin Case Latch Lever for 15141
2974	2860	Shuttle Bobbin Case Latch Lever Fulcrum Pin for 15141 ... ..
2975	2860	Shuttle Bobbin Case Latch Spring for 95675
4389	—	Arm Dowel Pin ... ..
6337	2862	Knee Lifter Knee Plate Shaft Actuating Pin Bracket with two 356c, for 92492 ...
8294	—	Machine Hinge Connection for 91899 ...
8554	2860	Foot Lifter Foot Pedal Pitman Rod Washer Pin for 94557 ... ..
9598	2854	Spool Pin Bracket 9875 with 9874 and two wood screws, 1" No. 9 (Accessories)
9874	—	Spool Pin for 9598 ... ..
9875	—	Spool Pin Bracket for 9598 ... ..
10141	2859	Bobbin Winder Tension Spring for 27308 ...
11241	—	Bobbin Winder Spool Washer (cloth) for 27308 ... ..
12242	2864	Knee Lifter Rock Shaft Bracket for 92495...
14024	—	Shuttle Cover Stop Pin ... ..
15072	2859	Bobbin Winder Spindle Bobbin Position Pin for 27538 ... ..
15132	2860	Machine Button Pad Rivet for 92016 ...
15140	2860	Shuttle Bobbin Case Latch for 15141 ...
15141	2860	Shuttle Bobbin Case Hinge, complete, Nos. 2973, 2974 and 15140 for 95675
15152	—	Clamp Stop Motion Flanged Bushing with two 462al for 2019 and 2019b ... ..
15238	2857	Tension Release Pin for 92411 and 92411b...
15278	2860	Shuttle Tension Spring for 95675 ... ..
15730	2856	Shuttle Driver for 15731 ... ..
15731	—	Shuttle Driver 15730 with two 462c ...



No.	Plate		
24051	2856	Shuttle Bobbin for 92442	... ..
25537	377	Screw Driver (machine) ...	(Accessories)
27302	1458	Bobbin Winder Frame for 41548	... ..
27303	2859	Bobbin Winder Frame Spring for 41548	... ..
27306	2861	Bobbin Winder Spool Pin for 27308	... ..
27307	—	Bobbin Winder Spool Stand for 27308	... ..
†27308	2862	Bobbin Winder Spool Stand, complete, Nos. 418c, 1562j, 2106, 10141, 11241, 27306, 27307, two each 2455 and wood screws 1" No. 10 for 41549	... .. ... .. ... ..

†As No. 27308 can be supplied either Plated or Japanned, it is necessary, when ordering, to state which is required.

27538	1458	Bobbin Winder Spindle 27849 with 15072, 27850 and 41828 for 41548	... ..
27540	1458	Bobbin Winder Base for 41548	... ..
27541	1458	Bobbin Winder Pulley for 41548	... ..
27699	2862	Bobbin Winder Stop Latch for 41548	... ..
*27849	—	Bobbin Winder Spindle for 27538	... ..
*27850	—	Bobbin Winder Spindle Collar for 27538	... ..
32572	2856	Tension Release for 92411	... ..
32572b	2856	Tension Release for 92411b	... ..
36569	377	Oiler ... ..	(Accessories)
41548	2862	Bobbin Winder, Nos. 35d, 1620j, 27302, 27303, 27538, 27540, 27541, 27699, 50356d and two wood screws 1" No. 7 for 41549	... .. ... .. ... ..
41549	—	Bobbin Winder (swinging automatic, right hand) complete, Nos. 27308 and 41548	... ..
41828	—	Bobbin Winder Spindle Collar Pin for 27538	... ..
50356d	2858	Bobbin Winder Frame Hinge Screw for 41548	... ..
51224d	2858	Arm Side Cover Thumb Screw	... ..
80204	2861	Knee Lifter Knee Plate Arm for 92495	... ..
80370	2859	Feed Friction Wheel Brake Spring	... ..
82833	2860	Foot Lifter Foot Pedal Pitman Rod Washer for 94557	... .. ... ..
82835	2860	Foot Lifter Foot Pedal Pitman Rod Collar with 180c, for 89191	... .. ... ..
84151	2860	Machine Button Washer (leather) for 91987	... ..
86405	377	Tweezers ... ..	(Accessories)
89186	1914	Foot Lifter Foot Pedal Bracket, with two each 307c and 1513j, for 89187	... .. ... ..
89187	—	Foot Lifter Foot Pedal and Bracket, com- plete, Nos. 89186, 97524 and two wood screws 1½" No. 14 for 89192	... .. ... ..
89188	1914	Foot Lifter Foot Pedal Pitman Rod (upper) for 89191	... .. ... ..

No.	Plate	
89190	2864	Foot Lifter Foot Pedal Pitman Rod Clamp, with 361c, for 89191 ... ..
89191	—	Foot Lifter Foot Pedal Pitman (double rod), complete, Nos. 82835, 89188, 89190, 94557 and 94698 for 89192 ... ..
89192	—	Foot Lifter, complete, Nos. 89187 and 89191
91804	2860	Hand Wheel Handle for 92405 and 92405b ...
91893	—	Drip Pan ... ..
91895	—	Machine Base for 91899 ... ..
91896	—	Machine Base Cushion (leather) for 91899 ...
91897	—	Machine Button for 92016 ... ..
91898	—	Machine Button Pad (leather) for 92016 ...
91899	—	Machine Base, complete, Nos. 5d, 91895, 92016, two each 2809, 8294 and four 91896
91905	2861	Hand Wheel Shaft ... ..
91910	2857	Feed Friction Wheel with two 454al ...
91913	2859	Feed Friction Wheel Driver Spring ...
91914	2859	Feed Friction Wheel Retaining Clutch with 91915 ... ..
91915	2860	Feed Friction Wheel Retaining Clutch Spring Hook for 91914 ... ..
91916	2859	Feed Friction Wheel Retaining Clutch Spring
91917	2857	Feed Friction Wheel Retaining Clutch Stud
91925	2860	Feed Roll Rocking Frame Spring Pin for 92407 ... ..
91940	806	Shuttle Race Body for 95754 ... ..
91943	2860	Shuttle Race Loop Spreader for 95754 ...
91947h	2860	Shuttle Cover Thread Retainer for 91984 and 91984b ... ..
91950	2855	Feed Friction Wheel Gear ... ..
91959	2860	Thread Take-up Spring Staple for 92411 ...
91959b	2860	Thread Take-up Spring Staple for 92411b ...
91971	2855	Arm Shaft Collar with two 448c ... ..
91983	2856	Shuttle Cover for 91984 ... ..
91983b	2856	Shuttle Cover for 91984b ... ..
91984	—	Shuttle Cover 91983 with 91947h and two 662d ... ..
91984b	—	Shuttle Cover 91983b with 91947h and two 662d ... ..
91987	2857	Machine Button with 84151 and wood screws 1½" No. 12, R.H.B. ... (Accessories)
92015	2860	Thread Take-up Lever with 1822 ... ..
92016	—	Machine Button, complete, Nos. 91897, 91898 and two 15132 for 91899 ... ..
92401	2854	Arm Side Cover with 92402 ... ..
92402	2860	Arm Side Cover Oil Tube for 92401 ...
92403	2861	Arm Shaft (upright) ... ..

No.	Plate			
92404	—	Hand Wheel, 3" Pulley (E'port) ...	...	...
92405	2854	Hand Wheel 2 $\frac{1}{4}$ " Pulley ...	...	...
92405b	2854	Hand Wheel 2 $\frac{1}{4}$ " Pulley ...	...	...
*92407	—	Bed with 91925 ...	...	...
92409	2854	Face Plate for 92411 and 92411b ...	...	...
92410	806	Face Plate Thread Eyelet for 92411 ...	...	...
92410b	806	Face Plate Thread Eyelet for 92411b ...	...	...
92411	—	Face Plate, complete, Nos. 219d, 233d, 449c, SS84d, SS344d, 1560d, 2103, 2127, 15238, 32572, 91959, 92409, 92410, 92489 and two 2102 ...	...	...
92411b	—	Face Plate, complete, Nos. 219b, 233b, 449c, SS84b, SS344b, 1560g, 2103, 2127b, 15238, 32572b, 91959b, 92409, 92410b, 92489 and two 2102 ...	...	...
92412	2856	Feed Eccentric with SS118c ...	...	...
92413	—	Feed Friction Wheel Driver for 92414 ...	...	...
92414	806	Feed Friction Wheel Driver 92413 with 1963 for 92415 ...	...	...
92415	—	Feed Friction Wheel Driver 92414 with 243c, SS339c, SS340c, 93390 and 93391 ...	...	...
92416	2856	Feed Friction Wheel Brake with 92417 ...	...	...
92417	—	Feed Friction Wheel Brake Leather Pad for 92416 ...	...	...
92420	2855	Feed Regulator ...	...	...
92420b	2855	Feed Regulator ...	...	...
92421	806	Feed Regulator Adjusting Screw Friction Washer ...	...	...
92422	806	Feed Roll (grooved) $\frac{5}{8}$ " face with 454al ...	...	...
92423	2862	Feed Roll Rocking Frame ...	...	...
92424h	2855	Feed Roll Rocking Frame Dust Guard Ring ...	...	...
92425	2861	Feed Roll Shaft ...	...	...
92426	2855	Feed Roll Shaft Gear with two 454al ...	...	...
92427	2861	Needle Bar (hollow) ...	...	...
92429	2865	Needle Bar Connecting Stud with 453c ...	...	...
92430	2856	Needle Bar Guide Bracket with 453c and SS202c ...	...	...
92431	2859	Needle Bar Guide Bracket Strap ...	...	...
92432	806	Needle Bar Bushing ...	...	...
92433	2859	Needle Bar Extension Bracket with SS50d ...	...	...
92434	806	Needle Bar Extension Bracket Pin ...	...	...
92435	2857	Needle Clamp for 92437 ...	...	...
92435b	2857	Needle Clamp for 92437b ...	...	...
92436	2857	Needle Clamp Plate for 92437 ...	...	...
92436b	2857	Needle Clamp Plate for 92437b ...	...	...
92437	—	Needle Clamp, complete, Nos. 197d, 92435 and 92436 ...	...	...

No.	Plate	
92437b	—	Needle Clamp, complete, Nos. 197b, 92435b and 92436b ... ..
92439	2856	Shuttle Body for 92442 ... ..
92440	2856	Shuttle Bobbin Retaining Spring for 92442
92442	—	Shuttle, complete, Nos. 24051, 92439, 92440 and 95675 ... ..
92443	806	Shuttle Race Cap with 14024 for 95754 ...
92444	806	Shuttle Race Cap Dowel Pin for 95754 ...
92446	—	Shuttle Race Cap Throat Plate for 95754 (for E'port) ... ..
92448	2861	Shuttle Shaft ... ..
92449	2855	Shuttle Pinion with two 237c ... ..
92450	806	Shuttle Pinion Segment Gear ... ..
92450b	806	Shuttle Pinion Segment Gear ... ..
92451	2860	Shuttle Pinion Segment Gear Stud ...
92454	2859	Thread Guide Bracket with 448c for 92458 ...
92455	806	Thread Guide Roller for 92458 ... ..
92456	806	Thread Guide Roller Cap for 92458 ...
92457	2860	Thread Guide Roller Cap Pin for 92458 ...
92458	—	Thread Guide Bracket, complete, Nos. 92454, two each 924f and 92455 to 92457 ...
92459	2861	Thread Guide Bracket Rod ... ..
92460	2861	Tension Release Rod ... ..
92461	2860	Tension Release Rod Adjusting Collar with 237f ... ..
92462	2857	Thread Take-up Cam with 448c and 1293c ...
92469	2862	Knee Lifter Lifting Lever Stud for 92495 ...
92481	2857	Shuttle Pitman Crank Disc with two 446c ...
92482	2855	Arm Shaft Bevel Gear with two 205c ...
92482	2855	Hand Wheel Shaft Bevel Gear with two 205c
92483	2859	Needle Bar Connecting Link ... ..
92484	2859	Shuttle Pitman... ..
92484b	2859	Shuttle Pitman... ..
92485	—	Feed Roll Rocking Frame Spring (10 coils, light) ... ..
92486	2859	Feed Roll Rocking Frame Spring (12 coils, heavy) ... ..
92487	2863	Feed Forked Lever ... ..
92487b	2863	Feed Forked Lever ... ..
92488	2863	Feed Forked Lever Pitman ... ..
92488b	2863	Feed Forked Lever Pitman ... ..
92489	2863	Thread Take-up Spring for 92411 and 92411b
92490	2864	Knee Lifter Knee Plate Shaft for 92495 ...
92491	2864	Knee Lifter Knee Plate Shaft Bracket (back) for 92495 ... ..
92492	2864	Knee Lifter Lifting Lever with 6337 for 92495



No.	Plate	
92493	2864	Knee Lifter Lifting Lever Releasing Pin Guide Plate for 92495 ... ..
92494	2864	Knee Lifter Lifting Lever Shaft Connecting Crank with 356c for 92495 ... ..
92495	—	Knee Lifter, complete, Nos. 180d, 210d, 2763, 2766, 2767, 80204, 92469, 92490 to 92494, two each 12242, 95303 and eight wood screws 1" No. 10 ... ..
*92854	2855	Arm Shaft Bevel Gear ... ..
*92854	2855	Hand Wheel Shaft Bevel Gear ... ..
93390	806	Feed Friction Wheel Driver Block (inside) for 92415 ... ..
93391	806	Feed Friction Wheel Driver Block (outside) for 92415 ... ..
94557	1914	Foot Lifter Foot Pedal Pitman Rod (lower) with 8554 and 82833, for 89191 ... ..
94698	2862	Foot Lifter Foot Pedal Pitman Rod Bracket for 89191 ... ..
95303	2861	Knee Lifter Knee Plate Shaft Actuating Pin for 92495 ... ..
95303	2861	Knee Lifter Lifting Lever Releasing Pin for 92495 ... ..
95675	2856	Shuttle Bobbin Case, Complete, Nos. 591f, 592e, 2975, 15141 and 15278 for 92442
*95734	—	Arm with SS552c and 95735 ... ..
95735	2863	Arm Shaft (upright) Bushing for 95734 ... ..
95751	2854	Feeding Disc and Shuttle Shaft Support ... ..
95752	—	Pillar ... ..
95753	2860	Shuttle Race Cap Throat Plate for 95754 ... ..
95754	—	Shuttle Race, complete, Nos. 91940, 91943, 92443, 92444, 95753, two each 211d, 233d, SS518d and 662d ... ..

No.	Plate	
97524	1914	Foot Lifter Foot Pedal for 89187 ... ..

120378	377	Screw Driver (shuttle tension) (Accessories)
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